EXTRUDERS

NORTHSTAR EXTRUDERS

Break away from the limits of wheel-throwing and handbuilding! The 4" square barrel is designed for easy loading and holds 5 to 8 pounds of clay.

NS910	Stainless Extruder w/Basic Dies	\$570.99
NS950	Stainless Steel Extruder Package (includes 2 standard	\$665.99
	die sets shown below and Z-brace for hollow die set)	

Die Expansion Box

Work larger with your extruder! This NorthStar innovation maximizes your equipment investment by adapting 6" dies (like the dies for the Big Blue!) to your current 4" extruder. Bolt the expansion box on the bottom of your extruder, and it's ready.

NS940Die Expansion Box	\$234.99
NS940-EX Die Expansion Box Package	\$367.99

(includes die set NS991 & center brace NS983 to fit expansion box)



NORTHSTAR DIES

NorthStar's standard dies are made of ½" thick polyethylene, which is extremely wear-resistant and completely non-contaminating. The top edge (facing the clay in the extruder barrel) is beveled to compact the clay as it passes through for a crisper, more solid extrusion. In the hollow dies, there is a bevel on both the interior and exterior portions under each side of the bracket (which holds the hollow dies' center pieces) that helps the extrusion to "heal" after it has been split by the bracket. When you use NorthStar's hollow dies, the center part is automatically in exactly the right place and the wall thickness will be even all the way around.

Standard Die Sets



One Blank (NS930)



Die Mask (NS925DM)



4 Small Coils



4 Small Coils



Small Solid Shapes

(Included with all purchases of NorthStar Extruders)



Large Coils (3/4", 7/8", 1" & 11/4")



2 Solid Ribbons (1½", 2½")



2 Hollow Rounds (1½", 2½")



2 Hollow Squares (1½", 2½")



2 Hollow Hexes (1½", 2½")

Basic Die Accessories

(Each sold separately)



NS925GS • \$42.99 4 Solid Shapes



NS925T • \$72.99 41/4" Tile Strap



NS926A • \$42.99 4 Handles



NS957 Z-Brace for Hollow Dies \$43.99

GARLIC (OR CLAY!) PRESS

FR5787 \$7.50



Visit our website for more Extruder options and a wide range of dies and sets to choose from!